



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102146-101
Job Sheet 183727



Part No: RB T102146-101

Job Qty: 1 ea

Part Name: Plate Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/25/18

Job Tracking No:

Due Date: 10/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB T102146-101 Rev 0 IPP Rev A 18.03.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	10/12/18	10/12/18	0.00	0.00	Purchasing		OCT 01 2018
110	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging2		OCT 01 2018
120	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC6		38
130	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3		MU 9-89
140	QC21-FG	1 Ea	10/12/18	10/12/18	0.00	0.00	QC21		OCT 18 2018

Part Op 100 - Issue P/O: 041134 MANUFACTURE RB T102146-101 AS PER DWG Supplier: AIRCRAFT HARDWARE
Descriptions: ACCESS -Certificate of conformity is required

Sept 25 2018 x1 [Signature]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102146-101P	PLATE SET ASSY	1 pcs (1 ea)	100-Purchasing	S114880

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102146-101P	1	0	0

Part Specifications

Specifications could not be found.



Container No: S114883



Part: RB T102146-101

Job No: 183727

Serial No/Batch: S114883

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/01/18

Plex 9/25/18 10:59 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041134**

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76617 USA
Phone: 817 680 3523
Fax: 817 838 9111

PO No: PO041134
PO Date: 9/25/18
Due Date: 10/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	183727	RB T102146-101P		PLATE SET ASSY As Per Dwg T102146-101	Firmed	-	10/12/18	1 pcs	0 pcs	1 pcs	\$1,000.00/pcs	\$1,000.00

Line Item Note for Order 9520

Grand Total: \$1,000.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 9/25/18 11:06 AM dart.Lussier.Patrick

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.
TO: DART AEROSPACE
1270 ABERDEEN STREET
Hawkesbury ON K6A1K7

Date: 9/26/2018

Packer # 92618A
Cust. PO #: 41134 ✓

Qty	Tool #	REF#	Description
1 ✓	RBT102146-101 ✓		PLATE SET

DAS
38
9-89

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS

RELEASED FOR PRODUCTION
DATE: 6/11/83 INT.

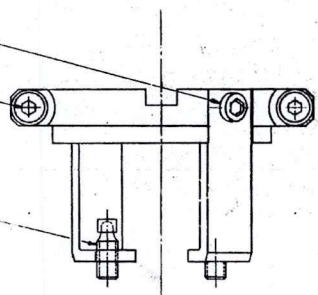
SHOP COPY

500 cap screw - 10-32 thru

MS 16998-28 SCREW

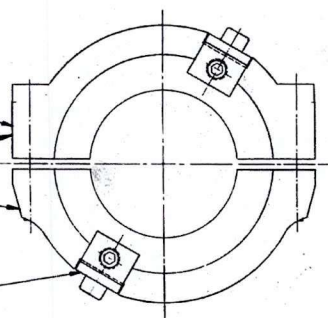
CL-8-58
SHOULDER SCREW

CL-2-8SC
SWIVEL SCREW CLAMP



-101 PLATE SET ASSEMBLY

- PLATE SET ASSY (101)
- PLATE SET (103)
- PLATE HALF (107)
- PLATE HALF (109)
- CLIP 2 REQD (105)

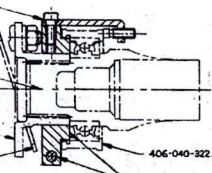


T 102 146
PLATE SET ASSEMBLY

406-040-329
REF

406-043-328
REF

M 27426-316A B
REF

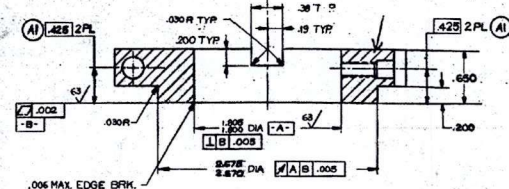


ESTABLISH FIRM CONTACT WITH THE BEARING
INNER RING BEFORE TIGHTENING SHOULDER SCREW

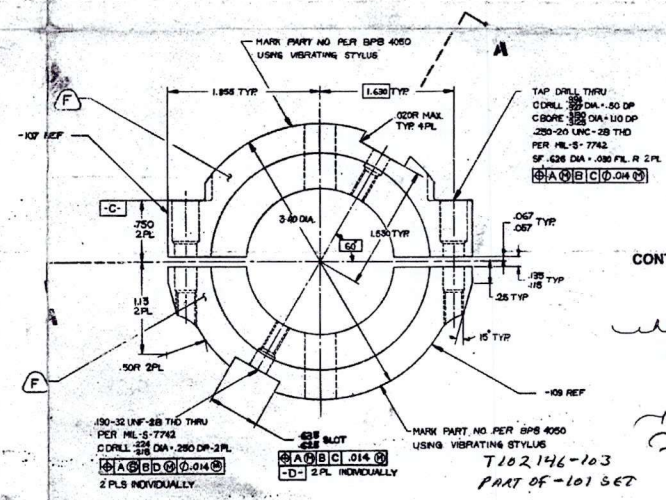
SCALE: NONE

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THE HELICOPTER TEST CENTER.

ENGRAVE
3/16 HI T 102 146-101



SECTION A-A



DETAIL OF -103 PLATE SET

CONTROLLED DOCUMENT

MAY 20 2015

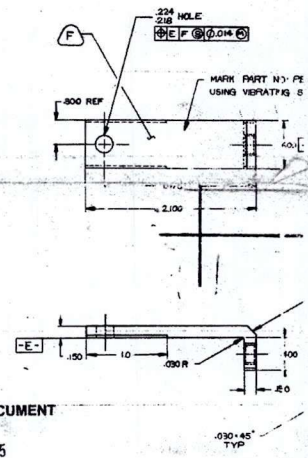
JOB NUMBER
01-4926

CONTROLLED DOCUMENT

MAY 12 2015

JOB NUMBER
01-4703

DETAIL OF -105 CLIP



SHOP COPY

CONTROLLED DOCUMENT

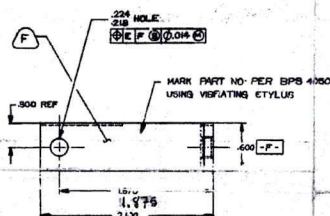
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JOB NUMBER
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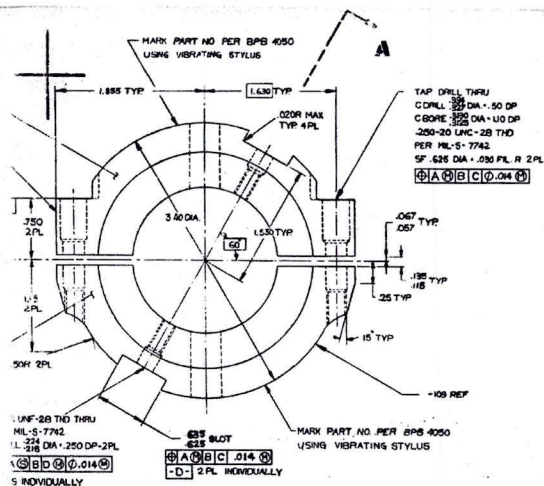
T 102 146

B I

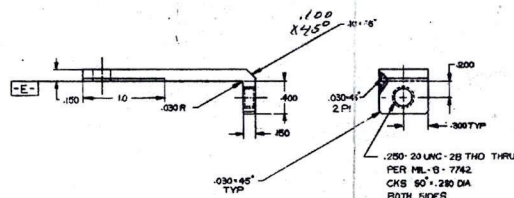
SECTION A-A



NO PART # HERE



DETAIL OF - 103 PLATE SET



DETAIL OF -105 CLIP

FILE COPY

5/0/79
30-35AL
BLACK OXIDE

MAST 4140 OR 4140

REV	DATE	BY	CHKD	APP'D	REMARKS
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					

REV STATUS OF SHEETS	REV	3								
	SH	1								

SEE SEPARATE PARTS LIST

PLATE SET ASSEMBLY

DATE	COPIES IDENT NO	DATE NO.
10/10/68	03400	T102146-101

SCALE 2 1/4" = 1' NOTED	ISSUED	SHEET 1 OF
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LOW

DMG NO. 1105146 SH NO. 1

M3.4.4